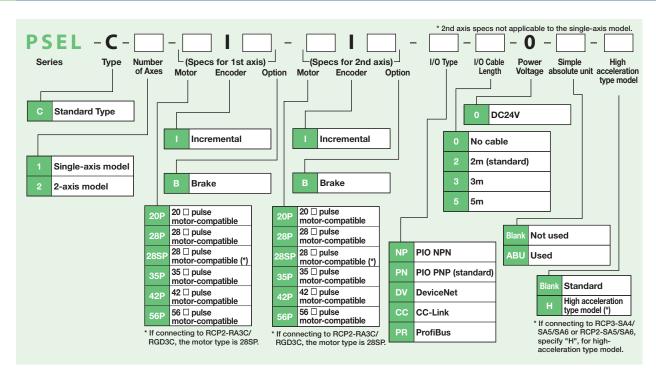


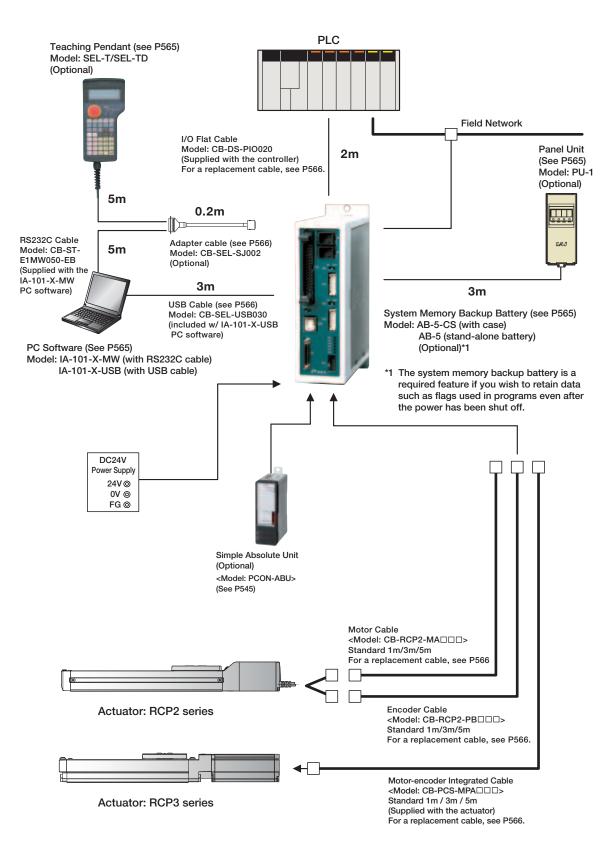
## List of models

Program controller for operating RCP3/RCP2 series actuators. Various control functions are combined into a single unit.

Туре	(	>
Name	Program mode	Positioner Mode
External View		
Description	Both the actuator operation and communication with external equipment can be handled by a single controller. When two axes are connected, arc interpolation, path operations, and synchronization can be performed.	Up to 1500 positioning points are supported. Push-motion operation and teaching operation are also possible.
Position points	1500	points
Maximum number of control axes		2

## Model

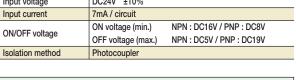


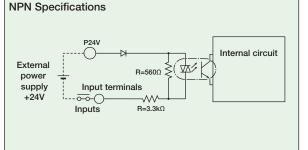


PSEL 558

## I/O Specifications

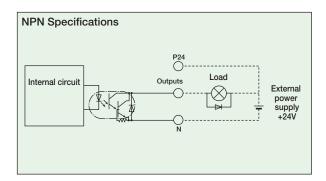
Input section External input specifications							
Item	Specifications						
Input voltage	DC24V ±10%						
Input current	7mA / circuit						
ON/OFF voltage	ON voltage (min.) NPN : DC16V / PNP : DC8V						
OW/OFF VOllage	OFF voltage (max.) NPN : DC5V / PNP : DC19V						
Isolation method	Photocoupler						

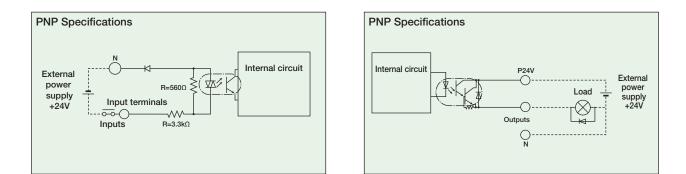




## Output section External output specifications

Item	Specifications
Load Voltage	DC24V
Max. load current	100mA / 1 point 400mA / 8 points in total
Residual voltage (Max.)	Max 0.1mA / 1 point
Isolation method	Photocoupler





#### **Explanation of I/O Signal Functions**

Two modes can be selected for the SSEL controller: "Program Mode," in which the actuator is operated by entering a program, and "Positioner Mode," in which PLC signals are received and the actuator is moved to designated positions. The Positioner Mode has the five input patterns listed below to enable various applications.

#### Control Function by Type

Operatio	on mode	Features
Program mode		Various operations including linear/arc interpolation operation, path operation ideal for coating processes, etc., arch- motion operation and palletizing operation can be performed using the Super SEL language that lets you program complex control actions using simple commands.
	Standard mode	This is the basic mode from which operations can be conducted by designating position numbers and inputting the start signal. Push-motion operation and teaching operation are also possible.
	Product Change mode	Multiple work parts of the same shape with slightly different hole positions can be handled using movement commands to the same position numbers by simply changing the product type number.
Positioner mode	2-axis independent mode	With a 2-axis controller, each axis can be commanded and operated separately.
	Teaching mode	In this mode, the slider (rod) moves based on an external signal, when the actuator is stopped, the current location can be registered as position data.
	DS-S-C1 Compatible mode	If you were using a DS-S-C1 controller, you can replace it with a PSEL controller without having to change the host programs. *This mode does not ensure actuator compatibility.

## Explanation of I/O Signal Functions

#### Program mode

Pin Number	Classification	Port No.	Program Mode	Functions	NPN* Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	Select Program No. 1		• •
2A	] [	017	Select Program No. 2		
2B	1 [	018	Select Program No. 4		• •
ЗA	] [	019	Select Program No. 8	Selects the program number to start.	
3B		020	Select Program No. 10	(Input as BCD values to ports 016 to 022)	• •
4A	] [	021	Select Program No. 20		• •
4B	1	022	Select Program No. 40		• •
5A	] [	023	CPU reset	Resets the system to the same state as when the power is turned on.	
5B		000	Start	Starts the program selected by ports 016 to 022.	• •
6A		001	General-purpose input		
6B	] [	002	General-purpose input		• •
7A	]	003	General-purpose input		
7B	Input	004	General-purpose input		• •
8A	] [	005	General-purpose input		
8B	006 General-purpose input			• •	
9A	] [	007	General-purpose input		• •
9B	] [	008	General-purpose input	Waits for external input via program instructions.	• •
10A	] [	009	General-purpose input		• •
10B	1	010	General-purpose input		• •
11A	] [	011 General-purpose input			
11B		012	General-purpose input		• •
12A	] [	013	General-purpose input		
12B		014	General-purpose input		• •
13A		015	General-purpose input		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	
14A	] [	301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B	] [	302	General-purpose output		
15A	Output	303	General-purpose output		
15B	Output	304	General-purpose output	These subsite can be turned ON/OFF as desired via pro-	
16A	] [	305	General-purpose output	These outputs can be turned ON/OFF as desired via program instructions.	
16B		306	General-purpose output		
17A		307	General-purpose output		• <b>Ö</b> •
17B	N		0V input	Connect 0V.	

## Positioner mode

Pin Number	Classification	Port No.	Positioner Standard Mode	Functions	NPN* Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	Position input 10		•••
2A	] [	017	Position input 11	Specifies the position numbers to move to, using port number 007 to 019.	
2B		018	Position input 12	The number can be specified either as BCD or binary.	•••
3A	] [	019	Position input 13		
3B		020	-		
4A	] [	021	-		
4B	1	022	-	-	•••
5A	] [	023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B	] [	000	Start	Starts moving to selected position.	•••
6A	] [	001	Home return	Performs home return.	
6B	] [	002	Servo ON	Switches between Servo ON and OFF.	• •
7A	Innut	003	Push	Performs a push motion.	
7B	Input	004	Pause	Pauses the motion when turned OFF, and resumes when turned ON.	
8A	] [	005	Cancel	Stops the motion when turned OFF. The remaining motion is canceled.	
8B		006	Interpolation settings	When this signal is turned ON for a 2-axis model, the actuator moves by linear interpolation.	
9A	] [	007	Position input 1	-	
9B		008	Position input 2		
10A	] [	009	Position input 3	Specifies the position numbers to move to, using ports 007 to 019.	
10B		010	Position input 4		
11A	] [	011	Position input 5	The number can be specified either as BCD or binary.	
11B		012	Position input 6		
12A	] [	013	Position input 7		
12B		014	Position input 8		••
13A		015	Position input 9		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	
14A		301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	Positioning complete	Turns on when the movement to the destination is complete.	
15A	Output	303	Home return complete	Turns on when the home return operation is complete.	
15B	Output	304	Servo ON output	Turns on when servo is ON.	
16A	] [	305	Pushing complete	Turns on when a push motion is complete.	
16B	] [	306	System battery error	Turns on when the system battery runs low (warning level).	
17A		307	-		
17B	N		0V input	Connect 0V.	

## Explanation of I/O Signal Functions

## Positioner, Product-Type Change Mode

Pin Number	Classification	Port No.	Positioner Product Type Change Mode	Functions	NPN* Wiring Diagra
1A	P24		24V input	Connect 24V.	
1B		016	Position/Product Type Input 10		
2A	1	017	Position/Product Type Input 11		
2B	1	018	Position/Product Type Input 12	Specifies the position numbers to move to, and the product type numbers,	• •
3A	1	019	Position/Product Type Input 13	using ports 007 to 022.	
3B	1	020	Position/Product Type Input 14	The position and product type numbers are assigned by parameter settings.	•••
4A	1 [	021	Position/Product Type Input 15	The number can be specified either as BCD or binary.	
4B	1	022	Position/Product Type Input 16		• •
5A	1	023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B		000	Start	Starts moving to selected position.	
6A	] [	001	Home return	Performs home return.	
6B		002	Servo ON	Switches between Servo ON and OFF.	
7A	1[	003	Push	Performs a push motion.	
7B	Input	004	Pause	Pauses the motion when turned OFF, and resumes when turned ON.	• •
8A	] [	005	Cancel	Stops the motion when turned OFF. The remaining motion is canceled.	
8B	1	006	Interpolation settings	When this signal is turned ON for a 2-axis model, the actuator moves by linear interpolation.	•••
9A		007	Position/Product Type Input 1		
9B	1	008	Position/Product Type Input 2		
10A	1 [	009	Position/Product Type Input 3		
10B	1	010	Position/Product Type Input 4	Specifies the position numbers to move to, and the product type numbers,	• •
11A	1	011	Position/Product Type Input 5	using ports 007 to 022.	
11B	1	012	Position/Product Type Input 6	The position and product type numbers are assigned by parameter settings.	•••
12A	1	013	Position/Product Type Input 7	The number can be specified either as BCD or binary.	
12B	1	014	Position/Product Type Input 8		
13A	ן ו	015	Position/Product Type Input 9		••
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	
14A	] [	301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	Positioning complete	Turns on when the movement to the destination is complete.	
15A	Output	303	Home return complete	Turns on when the home return operation is complete.	
15B	Output	304	Servo ON output	Turns on when servo is ON.	
16A	] [	305	Pushing complete	Turns on when a push motion is complete.	
16B		306	System battery error	Turns on when the system battery runs low (warning level).	
17A		307	-	-	
17B	N		0V input	Connect 0V.	

## Positioner, 2-axis Independent Mode

Pin Number	Classification	Port No.	Positioner 2-axis Independent Mode	Functions	NPN* Wiring Diagram
1A	P24	$\sim$	24V input	Connect 24V.	
1B		016	Position input 7	-	
2A	1 [	017	Position input 8	Specifies the position numbers to move to, using ports 010 to 022.	
2B	1	018	Position input 9	The position numbers on the 1st and 2nd axes are assigned by	
3A		019	Position input 10	parameter settings.	
3B	1	020	Position input 11	The number can be specified either as BCD or binary.	
4A	] [	021	Position input 12	-	
4B	1 [	022	Position input 13	-	
5A	1 [	023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B		000	Start 1	Starts the movement to the selected position number on the 1st axis.	
6A	] [	001	Home return 1	Performs home return on the 1st axis.	
6B		002	Servo ON 1	Switches between servo ON and OFF for the 1st axis.	
7A		003	Pause 1	Pauses the motion on 1st axis when turned OFF, and resumes when turned ON.	
7B	Input	004	Cancel 1	Cancels the movement on the 1st axis.	
8A	1 [	005	Start 2	Starts the movement to the selected position number on the 2nd axis.	
8B	1 [	006	Home return 2	Performs home return on the 2nd axis.	
9A	] [	007	Servo ON 2	Switches between servo ON and OFF for the 2nd axis.	
9B		008	Pause 2	Pauses the motion on 2nd axis when turned OFF, and resumes when turned ON.	
10A	] [	009	Cancel 2	Cancels the movement on the 2nd axis.	
10B		010	Position input 1	Specifies the position numbers to move to, using ports 010 to 022.	
11A	] [	011	Position input 2	The position numbers on the 1st and 2nd axes are assigned by	
11B		012	Position input 3	parameter settings.	
12A	] [	013	Position input 4	The number can be specified either as BCD or binary.	
12B	[ [	014	Position input 5	The number can be specified either as DOD or binary.	
13A		015	Position input 6		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	
14A		301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B	[ [	302	Positioning complete 1	Turns on when the movement to the specified position on the 1st axis is complete.	
15A	Output	303	Home return complete 1	Turns on when home return on the 1st axis is complete.	
15B	Culput	304	Servo ON output 1	Turns on when the 1st axis is in a servo ON state.	
16A	[	305	Positioning complete 2	Turns on when the movement to the specified position on the 2nd axis is complete	
16B		306	Home return complete 2	Turns on when home return on the 2nd axis is complete.	
17A		307	Servo ON output 2	Turns on when the 2nd axis is in a servo ON state.	
17B	N		0V input	Connect 0V.	

## Explanation of I/O Signal Functions

## Positioner, Teaching Mode

Pin Number	Classification	Port No.	Positioner Teaching Mode	Functions	NPN* Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	JOG- on 1st axis	While the signal is on, the 1st axis is moved in the - (negative) direction.	
2A	] [	017	JOG+ on 2nd axis	While the signal is on, the 2nd axis is moved in the + (positive) direction.	
2B	1 [	018	JOG- on 2nd axis	While the signal is on, the 2nd axis is moved in the - (negative) direction.	
3A	] [	019	Specify inching (0.01mm)	-	
3B	1 1	020	Specify inching (0.1mm)	Specifies how much to move during inching.	
4A	1 [	021	Specify inching (0.5mm)	(Total of the values specified for ports 019 to 022)	
4B	1	022	Specify inching (1mm)		
5A	1 [	023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B	] [	000	Start	Starts moving to selected position.	
6A	] [	001	Servo ON	Switches between Servo ON and OFF.	
6B	1	002	Pause	Pauses the motion when turned OFF, and resumes when turned ON.	••
7A	]	003	Position input 1		
7B	Input	004	Position input 2		
8A	1	005	Position input 3	-	
8B	1 [	006	Position input 4		
9A	1	007	Position input 5	Ports 003 to 013 are used to specify the position number to move, and	
9B	1 1	008	Position input 6	the position number for inputting the current position.	
10A	1 [	009	Position input 7	- When the teaching mode setting on port 014 is in the ON state, the	
10B	1 [	010	Position input 8	current value is written to the specified position number.	
11A	1	011	Position input 9	-	
11B	1 [	012	Position input 10	-	
12A	1 [	013	Position input 11		
12B	1 [	014	Teaching mode setting	-	
13A	] [	015	JOG+ on 1st axis	While the signal is on, the 1st axis is moved in the + (positive) direction.	
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	
14A	] [	301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B	1 1	302	Positioning complete	Turns on when the movement to the destination is complete.	
15A		303	Home return complete	Turns on when the home return operation is complete.	
15B	Output	304	Servo ON output	Turns on when servo is ON.	
16A	] [	305	-		
16B	] [	306	System battery error	Turns on when the system battery runs low (warning level).	
17A	1	307	-		
17B	N		0V input	Connect 0V.	

## Positioner, DS-S-C1 Compatible Mode

Pin Number	Classification	Port No.	Positioner DS-S-C1 Compatible Mode	Functions	NPN* Wiring Diagram
1A	P24	$\square$	24V input	Connect 24V.	
1B		016	Position No. 1000	(Same as ports 004 through 015)	
2A	] [	017	-		
2B		018	-		
3A	1 [	019	-		
3B	1	020	-		
4A	] [	021	-		
4B	1 [	022	-		
5A	1	023	CPU reset	Resets the system to the same state as when the power is turned on.	
5B		000	Start	Starts moving to selected position.	
6A	] [	001	Hold (Pause)	Pauses the motion when turned ON, and resumes when turned OFF.	
6B	] [	002	Cancel	Stops the motion when turned ON. The remaining motion is canceled.	
7A	1	003	Interpolation settings	When this signal is turned ON for a 2-axis model, the actuator moves by linear interpolation.	
7B	Input	004	Position No. 1	-	
8A	1	005	Position No. 2		
8B		006	Position No. 4		
9A		007	Position No. 8		
9B	1	008	Position No. 10		
10A	1	009	Position No. 20	Ports 004 through 016 are used to specify the position number to move.	
10B		010	Position No. 40	The numbers are specified as BCD.	
11A		011	Position No. 80		
11B	1	012	Position No. 100		
12A	1	013	Position No. 200		
12B	1 1	014	Position No. 400		
13A	1	015	Position No. 800		
13B		300	Alarm	Turns off when an alarm occurs. (Contact A)	
14A	] [	301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B	1	302	Positioning complete	Turns on when the movement to the destination is complete.	
15A		303	-		
15B	Output	304	-		
16A	] [	305	-		
16B	] [	306	System battery error	Turns on when the system battery runs low (warning level).	
17A	] [	307	-		
17B	N		0V input	Connect 0V.	

## Table of specifications

	Item	Specifications			
	Connected actuator	RCP2/RCP3 series actuator (Note 1)			
suc	Input voltage	DC24V ±10%			
Basic Specifications	Power Supply Capacity	Control power (Max. 1.2A) + Motor power (See the table below)			
	Dielectric strength voltage	DC500V 10MΩ or higher			
	Withstand voltage	AC500V 1 min.			
ic S	Rush current	Max. 30A			
Bas	Vibration resistance	XYZ directions 10 to 57Hz, One side amplitude: 0.035mm (continuous), 0.075mm (intermittent) 58 to 150 Hz 4.9 m/s <sup>2</sup> (continuous), 9.8 m/s <sup>2</sup> (intermittent)			
~	Maximum total output of connected axis	-			
ation	Position detection method	Incremental encoder			
fica	Speed setting	From 1mm/s. The maximum limit varies depending on the actuator.			
Control specification	Acceleration setting	From 0.01G. The maximum limit varies depending on the actuator.			
S	Operating method	Program operation / Positioner operation (switchable)			
	Programming language	Super SEL language			
	Number of programs	64 programs			
E	Number of program steps	2000 steps			
Program	Number of multi-tasking programs	8 programs			
Pro	Positioning Points	1500 points			
	Data memory device	FLASHROM (A system-memory backup battery can be added as an option)			
	Data input method	Teaching pendant or PC software			
	Number of I/O	24 input points / 8 output points (NPN or PNP selectable)			
u	I/O power	Externally supplied 24VDC ± 10%			
Communication	PIO cable	CB-DS-PIO			
iu	Serial communications function	RS232C (Half-pitch connector) / USB connector			
E	Field Network	DeviceNet, CC-Link, ProfiBus			
0 C	Motor Cable	RCP2:CB-RCP2-MA			
	Encoder cable	RCP2:CB-RCP2-PA			
S	Protection function	Motor driver temperature check, Encoder open-circuit check Soft limit over, system error, battery error, etc.			
tion	Ambient operating humidity and temperature	0 to 40°C 10 to 95% (non-condensing)			
specifications	Ambient atmosphere	Free from corrosive gases. In particular, there shall be no significant powder dust.			
ecif	Protection class	IP20			
ŝ	Weight	Approx. 450g			
	External dimension	43 mm (W) x 159 mm (H) x 110 mm (D)			

(Note 1) Cannot operate High-Thrust type (RA10C), High-Speed type (HS8C/HS8R), or Waterproof type (RCP2W-SA16).

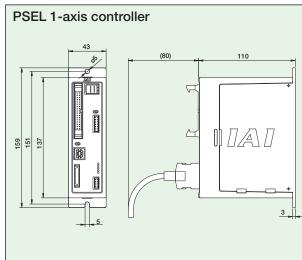
		1-Axis specifications		2-Axis specifications	
Motorpower	Motor type	Rated	Max.(Note 3)	Rated	Max.(Note 3)
supply Capacity (Note2)	20P, 28P, 28SP motor	0.4A	2.0A	0.8A	4.04
	35P, 42P, 56SP motor	1.2A	2.0A	2.4A	4.0A

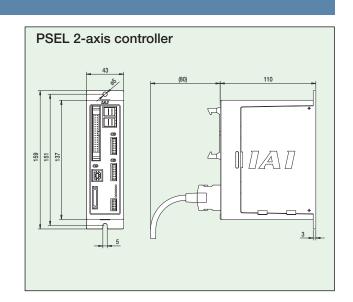
(Note 2) For both 1-axis and 2-axis specifications, approx. 30A inrush current flows for 5 ms when the control power supply is turned on.

(Note 3) After Servo ON, excitation detection is performed. In that case, the current is maximized. (Approx. 100 msec)

However, if motor drive power supply is turned on after a shut-down, approx. 6.0A and approx. 12.0A current flows to axis-1 and axis-2 respectively. (Approx. 1 to 2 msec)

#### Exterior dimensions





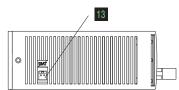
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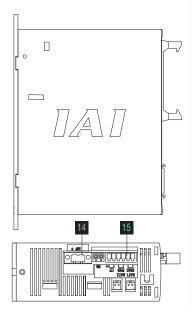
Standard ontrollers ntegrated

Table/Arr /Flat Typ

#### Name of Each Part

#### $\odot$ DA\D 1 9 2 3 4 9 .....9 5 10 0 Ø 6 11 7 12 .... 8





1 Motor connector for axis 1 Connects the motor cable of the axis 1 actuator.

#### 2 Motor connector for axis 2

Connects the motor cable of the axis 2 actuator.

#### 3 Brake switch for axis 1

This switch is used to release the axis brake. Setting it to the left position (RLS side) forcibly releases the brake, while setting it to the right position (NOM side) causes the controller to automatically control the brake.

#### 4 Encoder connector for axis 1

Connect the encoder cable of the axis 1 actuator.

#### 5 Brake switch for axis 2

This switch is used to release the axis brake. Setting it to the left position (RLS side) forcibly releases the brake, while setting it to the right position (NOM side) causes the controller to automatically control the brake.

#### 6 Encoder connector for axis 2

Connect the encoder cable of the axis 2 actuator.

#### 7 Status indicator LEDs

These LEDs are used to indicate the operating condition of the controller.

The LED status indicators are as follows:

- PWR : Power is input to controller.
- RDY : The controller is ready to perform program operation.
- ALM : The controller is abnormal. EMG : An emergency stop is act
  - An emergency stop is actuated and the drive source is cut off.
- SV1 : The axis 1 actuator servo is on. SV2 : The axis 2 actuator servo is on.

#### 8 Panel unit connector

A connector for the panel unit (optional) that displays the controller status and error codes.

## 9 I/O Connector

A connector for interface I/Os.

34-pin flat cable connector for DIO (24IN/80UT) interface. I/O power is also supplied to the controller via this connector (Pin No. 1 and No. 34).

## 10 Mode switch

This switch is used to specify the running mode of the controller. The left position indicates the MANU (manual operation) mode, while the right position indicates the AUTO (automatic operation) mode. Teaching can only be performed in manual operation, and automatic operation using external I/Os is not possible in the MANU mode.

#### 11 USB connector

A connector for PC connection via USB. If the USB connector is connected, the TP connector is disabled and all communication inputs to the TP connector are cut off.

#### 12 Teaching pendant connector

A half-pitch I/O 26-pin connector that connects a teaching pendant when the running mode is MANU. A special conversion cable is needed to connect a conventional D-sub, 25-pin connector.

# System-memory backup battery connector

If you wish to retain the various data recorded in the SRAM of the controller even after the power is cut off, connect the necessary battery to this connector. This battery is installed externally to the unit. The controller does not come standard with the battery (Option).

#### 14 Motor power input connector

This connector is used to input the motor power. It consists of a 2-pin, 2-piece connector by Phoenix Contact.

#### 15 Control power/System input connector

This connector is used to connect the control power input, emergency stop switch, and enable switch. It consists of a Phoenix Contact 6-pin 2-piece connector. Rod Type Mini Standard

Table/Arm Flat Type Mini

## Pulse Moto

Servo Moto (24V) Servo Moto (230V)

Linear Mo





## Option

## Teaching Pendant

Features This is a teaching device that provides information on functions such as position input, test runs, and monitoring.

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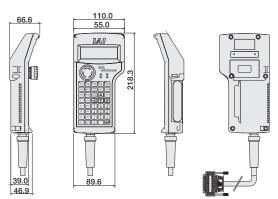
## Configuration

Adapter cable: CB-SEL-SJ002 0.2m 5m 

SEL-T option Wall-mounting hook • Strap Model HK-1 Model STR-1



## PC Software (Windows Only)



## Specifications

-			
Item	SEL-T-J	SEL-TD-J	
3-position Enable Switch	No	Yes	
ANSI/UL standards	Non-compliant	Compliant	
CE mark	Compliant		
Display	20 char. × 4 lines		
Ambient Operating Temp./Humidity	0~40°C 10~90% RH (non-condensing)		
Protective structure	IP54		
Weight	Approx. 0.4kg (not incl. cable)		

Features A startup support software for inputting programs/positions, performing test runs, and monitoring. More functions have been added for debugging, and improvements have been made to shorten the start-up time.

> IA-101-X-MW-J (with RS232C cable + adapter cable) IA-101-X-MW (with RS232C cable)

> > RS232C Cable

IA-101-X-USB (with USB cable)

CB-ST-E1MW050-EB

5m

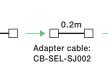
## Configuration

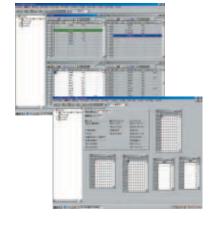
Model

Model

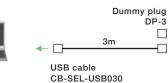








Note: Only versions 7.0.0.0 and later can be used with the PSEL controller.





PC Software (CD)

Display device that shows the error code from the controller or the currently running program number.

(Cable length: 3m)

43

**Panel Unit** 

Features

Model PU-1

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ø3.2

Configuration

## System Memory Backup Battery

- Features This battery is required when you are using global flags in the program and you want to retain your date even after the power has been turned OFF.
- Model AB-5-CS (with case) AB-5 (stand-alone battery)



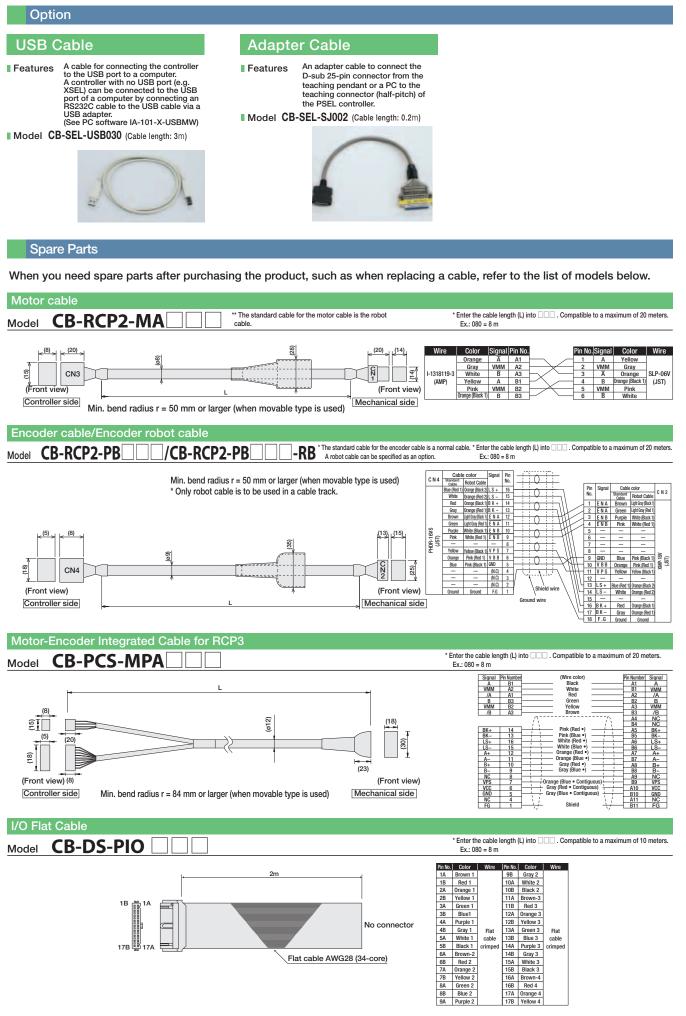


When connecting the PSEL controller to a computer with a USB cable, this plug is inserted in the teaching port to shut off the enable circuit. (Supplied with the PC software IA-101-X-USB)

Model DP-3







PSEL 566

PMEC /AMEC PSEP /ASEP ROBO NET ERC2

ACON

SCON

PSEL